

DESCRIPTION of the PORT of CHERBOURG, with the NEW Works, now

constructing to cover and defer

d that ROAD

## DESCRIPTION of the PORT of CHERBOURG, with the New Works, TRUNCATED CONES or CONICAL CAISSONS, invented by Monsieur DE CESSART, Inspecteur Général des Ponts & Chaussées. now constructing to cover and defend that ROAD; particularly of the

in the last century, after the memorable battle of la Hogue in to make two Jetties, one from Isle Pelée, the other from Point du Homthe long war concerning the Spanish succession and the very bad state of any regard to Vauban's Plan; and the only attempt to improve Cherbourg Louis XV. A Basion was then constructed large enough to contain 400 the basion and the harbour for the purpose of channel. This sluice was demolished in August 1758 by the English army to either the harbour or the road, until 1783, when Marshal de Castries, the enclosing of the road with two Moles or Dykes, by means of the conical Caisson, instead of the two jetties originally intended.

The Distance from Querqueville Point to Isle Pelle is about  $4^{\frac{1}{2}}$  miles; between these points the two Dykes or Moles are proposed to be made, leaving at each extremity Entrances of 1066 yards each, and one in the center of Norsheur, now building at Querqueville Point; the North-East Entrance by Fort Royal on Isle Pelie, and the Middle Entrance by Fort d Artois on Point

wards the town of Cherbourg, and the Fosse du Gallé, where the water rifes from 18 to 20 feet at spring tides; the latter place is well secured from piece of ground adjoining, called the King's Meadow, so as to contain 100 are also intended to be built there; at present there is a depot of timber for the construction of the Cones, which are built upon the beach.

ftrengthened with majonry. strengthen the whole continually; the mark and 50 feet broad, so as to form a Dyke or Causeway; upon the north and south sides of these intervals are strewed large quantities of live pletely filled with stones; and the Frames from the top to low water mark (which is about 25 feet) are covered with strong plank, and are intended to be plaistered with Pozzolana. The intermediate spaces between the ter; they are ten feet above high water mark at from Isle Pelée, the rest are from 130 to Fourteen Cones are already funk, the first is are filled with loofe stones, to about thrand so feet broad, so as to form a Dyke interflices and to form a rocky fubflance, which, together with the fand and fea to about three top of the dyke is to be further weed placed about 1066 yards yards from center to centhat must increase and are defigned to fill

In the course of the winter 1785 the second Cone from Isle Pelée was broken by the violence of the surf, in consequence of which another Cone

has been funk in its place: It appears that only one Mole is intended to be built at prefent, until the stability and effect of the plan have been fully ascertained. There are nine Fathoms at low water in the new harbour, and the tide rises 20 feet on full and change.

angle towards the Middle Entrance; the NW. face contains 11 pieces of cannon, the NE. 14 pieces, the west stank four, and the east stank two, which are all 48 pounders, upon marine traversing platforms; the Batteries towards the sea are casemated and surround the inclosure of the Gorge, which is of an irregular form. The Barracks are also casemated and are intended to serve as a kind of Blockhouse, being (by means of a small ditch) detached from the batteries and are pierced with loop holes.

FORT ROYAL, on the Isle Pelée, is of a circular form towards the sea, and is closed in the Gorge by a small regular front; the Barracks are formed in the rear, and pierced with Loop Holes, those in the flank are large enough to admit of small cannon being used. The Batteries and of Fort d'Artois, this Fort mounts a greater number of cannon than pieces are therefore directed to that part and which likewise flank the castern Mole. The Pelée is nearly covered at high water, and the shore

## DESCRIPTION of

at the base, to 170½ and 179 seet. The first Caisson was 158 seet feet, and, including its casks, covered about half an acre of ground. It the ground, but only to rest it on the upright beams which compose the frame; whereby likewise it might be floated with more facility. The perpendicular height, as well as the diameter of the upper circle, is 64 depth of the sai.

The Caissons are composed of 80 or 90 upright beams (according to their respective diameters), which are lined from end to end, and are built 20 circular ribs on the inside, and by 8 ribs on the outside, which, as the beams, are about 13 inches square. They are fastened together by iron bolts, weighing from 21 to 32 pounds, which are tinned them. There are 6000 bolts in each frame.

The Talus, or Slope of the Caisson, is 71 inches per foot under an angle 50 degrees. Its immersion is 60 feet at the highest spring tides, and 38 feet at the lowest neap tides. 25243½ cubic yards of stones (weighing Caissons: the whole extent of the base is besides loaded with about that the Caisson, on its immersion, may fix itself at the bottom of the sea, so as to resist the force of the tide of slood; the perpendicular rise whereof,

## FIION of the TRUNCATED CONES, or CONICAL

being about 19 feet, would be able to raise the Caisson one seventh part of its whole height.

The Weight of a Caisson so loaded is 770½ tons. They set it assort by means of 64 large casks, about 12 feet 9 inches in length, and about 6½ feet in Diameter, and of 30 or 40 others of smaller dimensions. These are made fast round the base of the Caisson with strong cables, 7½ inches thick. From an experiment made in the Port of Cherbourg, each large cask is able to raise a mass of cannon ball, weighing nearly 14½ tons, and the mains an overplus of weight equal to 915 tons; so that there remains an overplus of weight equal to about 144½ tons, in case of accidents.

The Cable-Netting at the base is designed to counteract the force of the surrounding casks, which, from their great buoyance, would otherwise the trame to pieces as soon as floated. The 4 large casks placed in to 46 tons. When the Caisson is immersed, the netting remains at bottom, but the casks are preserved.

The Caissons are towed to the place of their immersion by means of a capstan, placed on a ponton, and worked by 40 men; four large flat-bottomed boats, with 72 oars each, tow the ponton. In calm weather they advance 12 or 13 yards in a minute, or near half a mile in one with a capstan, to which a cable (fastened also to the Caisson) is secured, to direct the towing, that it may not deviate from its proper course.

The Immersion & a cone is compleated in one hour at most, by the successive removal of the casks; which is effected by means of Hatchets

having long handles or beams at right angles with the blades; these are fixed in a perpendicular direction round the bottom of the cone and communicate with the gallery by ropes. The Hatchets weigh about 120 side of the cone to a certain height, are let fall upon being drawn up the casks diametrically opposite to each other, in the whole circumference of according to the progress of the immersion; and with that view it is only after the whole is sunk, that they cut the four casks fastened at right angles in the center of the base.

CAISSONS.

lif to a Caisson with its ballast, weighing 770\$\frac{1}{2}\$ tons, be added 25243\$\frac{1}{2}\$ cuthe whole mass will then weigh 53235\$\frac{1}{2}\$ tons. Now from that calculation, supposing the Caisson entirely covered with water, by the most violent storm the action of the sea will operate against the conical mass, at tons; which, being deducted from the entire mass (53235\$\frac{1}{2}\$ tons), there entirely covered with water, a preponderating weight of 33503\$\frac{1}{2}\$ tons, to keep it firmly fixed against all the power of the waves.

About 150 small vessels, called Chasse-Markes, are employed in transporting stones for filling the Caissons and the intervals. And the number of men employed upon the different works are about 3000, mostly fol-